



03/HSE/ENV/202/04
20.11.2020

The Additional Principal Chief conservator of Forests (C)
Ministry of Environment, Forest & Climate Change
4th Floor, E&F Wings, Kendriya sadan, Koramangala, Bangalore-560 034

Dear Sir,

Sub: Submission of Half yearly compliance report of IREP Project on Environmental Clearance issued by the Ministry of Environment, Forests and Climate Change.

Ref: EC Nos.J-11011/341/2011-IA-II (I) dt. 22.11.2012; and Amendment dated 23rd May 2014 issued to the "IREP Project of M/s Bharat Petroleum Corporation Ltd, Kochi at Ambalamugal".

Please find enclosed the compliance reports on the various conditions laid down by MoEF &CC, pertaining to the half year period from 1st April 2020 to 30th Sept. 2020 for the subject project.

Thanking you

Very truly yours

For BPCL Kochi Refinery

Ramachandran.M.K

General Manager I/C (HSE)

Encl: 1.Status: Six monthly compliance Report

Cc:

**1. The Member Secretary
Central Pollution Control Board
Parivesh Bhawan
East Arjun Nagar
Delhi - 110 032**

**2. The Member Secretary
Kerala State Pollution Control Board
Plamoodu Junction
Pattom Palace
Thiruvananthapuram - 695 004**

Report on the status of Compliance of stipulated Environmental Conditions - IREP Project BPCL-KR – Period April 1st 2020 to 30th September 2020

– Period 1st April 2020 to 30th September 2020

S.No. as per Env.Ltr.No. J-11011/341/201 1-IA II (I), Dtd.: 22/11/12	COMMENTS	Compliance Status
SPECIFIC CONDITIONS:		
i	Compliance to all the environmental conditions stipulated in the environmental clearance letter nos. J-11011/32/90-IA.II dated 20 th August, 1991 J-11011/78/1996-IA.II (I) dated 5 th March, 1997 and J-11011/238/2008-IA.II (I) dated 18 th February, 2009 shall be satisfactorily implemented and compliance reports submitted to the Ministry's Regional Office at Bangalore.	Complied.
ii	M/s BPCL shall comply with new standards/norms for Oil Refinery Industry notified under the Environment (Protection) Rules, 1986 vide G.S.R. 186 (E) dated 18 th March, 2008.	Complied.
iii	Adequate stack height shall be provided to heaters, furnaces, VGO, HSD and utility boilers as per CPCB/Kerala State Pollution Control Board (KSPCB) guidelines to disperse gases emissions into the atmosphere. Low NOx burners shall be provided to Heaters/furnaces with on-line analyzers. Low sulphur fuel shall be used.	Complied.
iv	Continuous on-line stack monitoring for SO ₂ , NOx and CO of all the stacks shall be carried out.	Complied.
v	The process emissions [SO ₂ NOx, HC (Methane & Non-methane)] VOCs and Benzene from various units shall conform to the standards prescribed under the Environment (Protection) Act. At no time, the emission levels shall go beyond the stipulated standards.	Complied.

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vi	<p>In the event of failure of pollution control system(s) adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency of the pollution control device has been achieved.</p> <p>Leak detection and repair programme shall be prepared and implemented to control HC/VOC emissions. Focus shall be given to prevent fugitive emissions for which preventive maintenance of pumps, valves, pipelines are required. Proper maintenance of mechanical seals of pumps and valves shall be given. A preventive maintenance schedule for each unit shall be prepared and adhered to. Fugitive emissions of HC from product storage tank yards etc. must be regularly monitored. Sensors for detecting HC leakage shall be provided at strategic locations.</p>	<p>Complied.</p> <p>Complied. 948 no of Hydrocarbon detectors are installed at different locations of refinery. VOC Emission is being monitored on monthly basis</p>
vii	<p>SO₂ emissions after expansion from the plant shall not exceed 1518 kg/hr and further efforts shall be made for reduction of SO₂ load through use of low sulphur fuel. Sulphur recovery units shall be installed for control of H₂S emissions. The overall sulphur recovery efficiency of Sulphur Recovery Unit with tail gas treating shall not be less than 99.9%. (The SO₂ emission was reduced from 1582 Kg/Hr to 1518 based on</p>	<p>Present Emission is in the range of 400 to 600 Kg/hrs.</p>

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viii	the EC amendment dated 23.05.2014). As proposed, record of Sulphur balance shall be maintained at the Refinery as part of the environmental data on regular basis. The basic component of sulphur balance include sulphur input through feed (sulphur content in crude oil), sulphur output from Refinery through products, byproduct (elemental sulphur), atmospheric emissions etc. Flare gas recovery system shall be installed.	Complied.
ix		Installed in February 2018 with total capacity 1.2 Ton/hr.
x	Ambient air quality monitoring stations [PM ₁₀ , PM _{2.5} , SO ₂ , NO _x , H ₂ S, mercaptan, non-methane-HC and Benzene] shall be set up in the complex in consultation with Kerala State Pollution Control Board, based on occurrence of maximum ground level concentration and down-wind direction of wind. The monitoring network must be decided based on modeling exercise to represent short term GLCs.	Complied.
xi	Ambient air quality data shall be collected as per NAAQES standards notified by the Ministry on 16 th November, 2009 and trend analysis w.r.t. past monitoring results shall also be carried out. Adequate measures based on the trend analysis shall be taken to improve the ambient air quality in the project area.	Complied.
xii	The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB standards. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution.	DG set are used only in the extreme emergency (for lighting purpose only)

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	Besides, acoustic enclosure/silencer shall be installed wherever noise levels exceed the limit.	
xiii	Total water requirement from River Periyar after expansion shall not exceed 3083.3 m ³ /hr and prior permission shall be obtained from the competent authority.	Complied.
	Industrial effluent generation will be 1400 m ³ /hr and treated in the effluent treatment plant. Treated effluent shall be recycled/reused within the factory premises and remaining treated effluent shall be discharged into Chitrapuzha River after conforming to the standards prescribed for the effluent discharge and obtaining permission from the KSPCB, which shall not exceed 410 m ³ /hr. Domestic sewage shall be treated in sewage treatment plant (STP).	Complied.
xiv	All the effluents after treatment shall be routed to a properly lined guard pond for equalization and final control. In the guard pond, automatic monitoring system for flow rate, pH and TOC shall be provided.	Complied.
xv	Oil catchers/oil traps shall be provided at all possible locations in rain/storm water drainage system inside the factory premises.	Provided.
xvi	A study shall be conducted to identify the source of odour and remedial measures to control the odour problem shall be taken. Study report shall be submitted to the Ministry's Regional office at Bangalore within 6 months from the date of issue of this letter.	Complied. Report submitted.
xvii	Improvement in the sludge handling area is required and scheme for final disposal of sludge shall be prepared and submitted to the	Sludge handling area housekeeping improved and Final sludge disposal scheme submitted.

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xviii	<p>Ministry's Regional office at Bangalore. Oily sludge shall be disposed off into Coker.</p>	<p>Oily sludge is disposed in Delayed Coker Unit (DCU).</p>
xix	<p>Annual Oily sludge generation and disposal data shall be submitted to the Ministry's Regional Office and CPCB. The Company should strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 as amended in October, 1994 and January, 2000. Hazardous waste should be disposed of as per Hazardous Waste (Management, Handling and Trans-boundary Movement) Rules, 2008 and amended time to time.</p>	<p>Annual sludge generation and disposal data being submitted to Regional Office and CPCB. Complied.</p>
xx	<p>The membership of common TSDF should be obtained for the disposal of hazardous waste. Copy of authorization or membership of TSDF should be submitted to Ministry's Regional Office at Bangalore. Chemical/inorganic sludge shall be sent to treatment storage disposal facility (TSDF) for hazardous waste. Spent catalyst shall be sent to authorized recyclers/re-processors.</p>	<p>BPCL-KR has entered into a waste disposal agreement with M/s Kerala Enviro Infrastructure Limited to dispose hazardous waste. Spent catalyst is being sent to authorized recyclers/re-processors / disposal agencies.</p>
xxi	<p>Proper oil spillage prevention management plan shall be prepared to avoid spillage/leakage of oil/petroleum products and ensure regular monitoring.</p>	<p>BPCL-KR is having an oil spillage contingency plan for SBM. Inside the refinery complex, adequate facilities are maintained to prevent and contain oil spillage.</p>
xxii	<p>The company shall strictly follow all the recommendation mentioned in the Charter on Corporate Responsibility for Environmental protection (CREP).</p>	<p>Will be complied.</p>
xxiii	<p>To prevent fire and explosion at oil and gas facility, potential ignition</p>	<p>Complied as per OISD guidelines.</p>

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xxiv	<p>sources shall be kept to a minimum and adequate separation distance between potential ignition sources and flammable materials shall be in place.</p> <p>Green belt shall be developed at least in 33% of the plant area in and around the plant premises to mitigate the effects of fugitive emissions all around the plant as per the CPCB guidelines in consultation with DFO. Thick green belt with suitable plant species shall be developed around unit. Selection of plant species shall be as per the CPCB guidelines.</p>	<p>BPCL-KR is having a total area of 1310 acres of land of which plant area accounts for 655 acres. The statutory requirement of green belt as specified in Environmental Clearance is 33% of the plant area. Hence the green cover requirement is 216 acres. At present KR is having a girth of 10cms (trees have been numbered) and above and from 2016 onwards we have planted 29526 Nos. of saplings. Based on the above tree data we are having a total green cover of 243 acres which is well above required no. of 216 acres specified in EC conditions.</p>
xxv	<p>Company shall prepare project specific environmental manual and a copy shall be made available at the project site for the compliance.</p>	<p>Complied</p>
xxvi	<p>All the recommendations mentioned in the rapid risk assessment report, disaster management plan and safety guidelines shall be implemented.</p>	<p>Complied</p>
xxvii	<p>All the issues raised and commitment made during the public</p>	<p>All feasible and applicable concerns</p>

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xxviii	hearing/consultation meeting held on 14 th February 2012 Company shall adopt Corporate Environment Policy as per the Ministry's O.M. No. J-11013/41/2006-IA.II (I) dated 26 th April, 2011 and implemented.	addressed. BPCL as a Corporation is having a Corporate HSSE Policy which includes Environment also.
xxix	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, Safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Complied.
GENERAL CONDITIONS:		
i	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board (SPCB), State Government and any other statutory authority.	BPCL-KR will adhere to the stipulations made by KSPCB, State Govt and other statutory bodies.
ii	No further expansion or modification in the project shall be carried out without prior approval of the Ministry of Environment & Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	BPCL-KR had sought some amendments to the EC conditions from MoE&F. MoE&F has accorded the EC amendment on 23 rd May 2014.
iii	The project authorities must strictly comply with the rules and regulations under manufacture, Storage and import of Hazardous Chemical Rules, 2000 as amended subsequently. Prior approvals	BPCL-KR has obtained approvals from Chief Inspectorate of Factories, Chief Controller of Explosives, Fire Safety Inspectorate etc.

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iv	<p>from Chief Inspectorate of Factories, Chief Controller of Explosives, Fire Safety Inspectorate etc. must be obtained, wherever applicable.</p> <p>The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).</p>	<p>BPCL-KR complied the rules and regulations under manufacture, Storage and import of Hazardous Chemical Rules, 2000.</p> <p>The overall noise level will be limited at the fence as prescribed under EPA rules</p>
v	<p>A separate Environmental Management Cell equipped with full fledged laboratory facilities must be set up to carry out the environmental management and monitoring functions.</p>	<p>BPCL-KR is having a separate Environment Management cell to carry out environmental management and monitoring functions. We have well equipped Centralized Quality Control Laboratory also to support monitoring.</p>
vi	<p>Adequate funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures and shall be used to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purposes.</p>	<p>BPCL-KR has earmarked adequate funds for environment pollution control measures.</p>
vii	<p>The Regional Office of this Ministry/Central Pollution Control Board/State Pollution Control Board will monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to them regularly.</p>	<p>Six monthly compliance reports are being submitted by BPCL-KR as per the requirement.</p>

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viii	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the Company by the proponent.	BPCL-KR has complied with this condition.
ix	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM10, PM2.5, SO2, NOx, HC (Methane of Non-methane), VOCs (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Six monthly compliance reports are being submitted by BPCL-KR after receipt of the Environmental Clearance for the IREP project. The same will be sent to the Regional Office of MoEF and also uploaded in the website. The criteria pollutant levels namely; PM10, PM2.5, SO2, NOx, HC (Methane / Non-methane), VOCs (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
x	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry/CPCB/SPCB shall monitor the stipulated conditions.	Six monthly compliance reports are being submitted by BPCL-KR after receipt of the Environmental Clearance for the IREP project. The same will be sent to the Regional Office of MoEF and also uploaded in the website.
xi	The environmental statement for each financial year ending 31 st March in Form-V as is mandated to be submitted by the Project	Complied.

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xii	<p>proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Offices of the MOEF by e-mail.</p> <p>The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and the copy of the same shall be forwarded to the Regional Office.</p>	BPCL-KR has complied with this condition.
xiii	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	The Board approval for pre-project activities for the IREP project was obtained on 31.01.2011 and capital approval was obtained by the Board on 31.03.2012. Land development work commenced in line with the above approval.